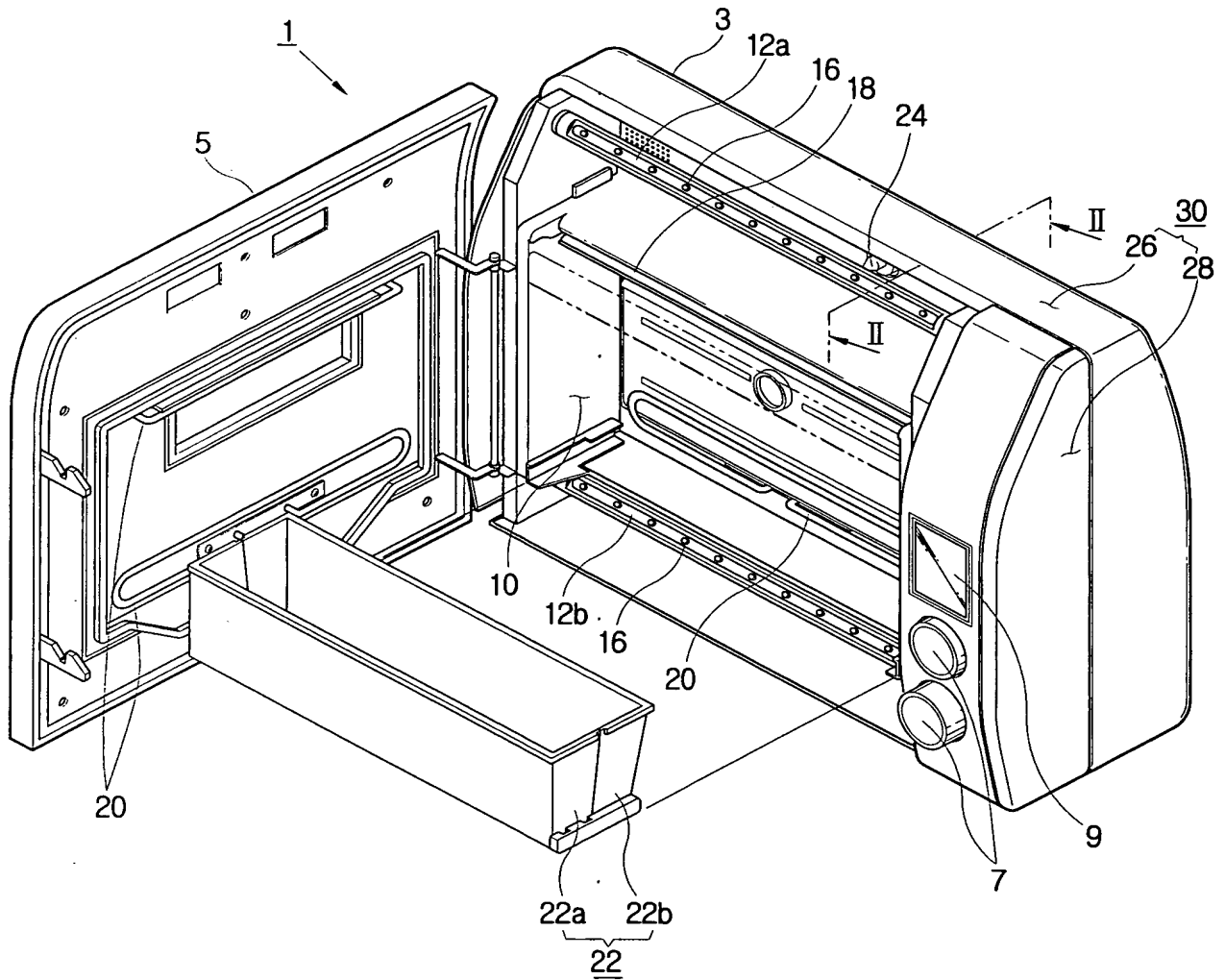
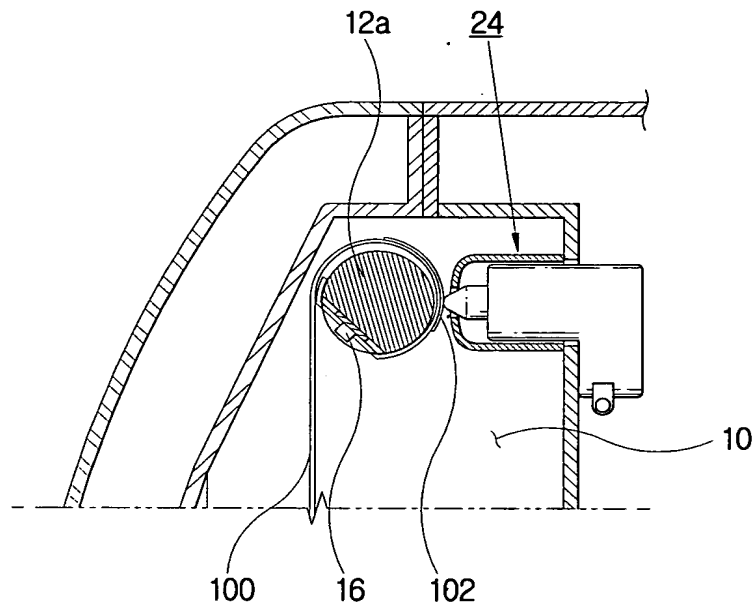


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FIG. 1



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FIG. 2



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FIG. 3

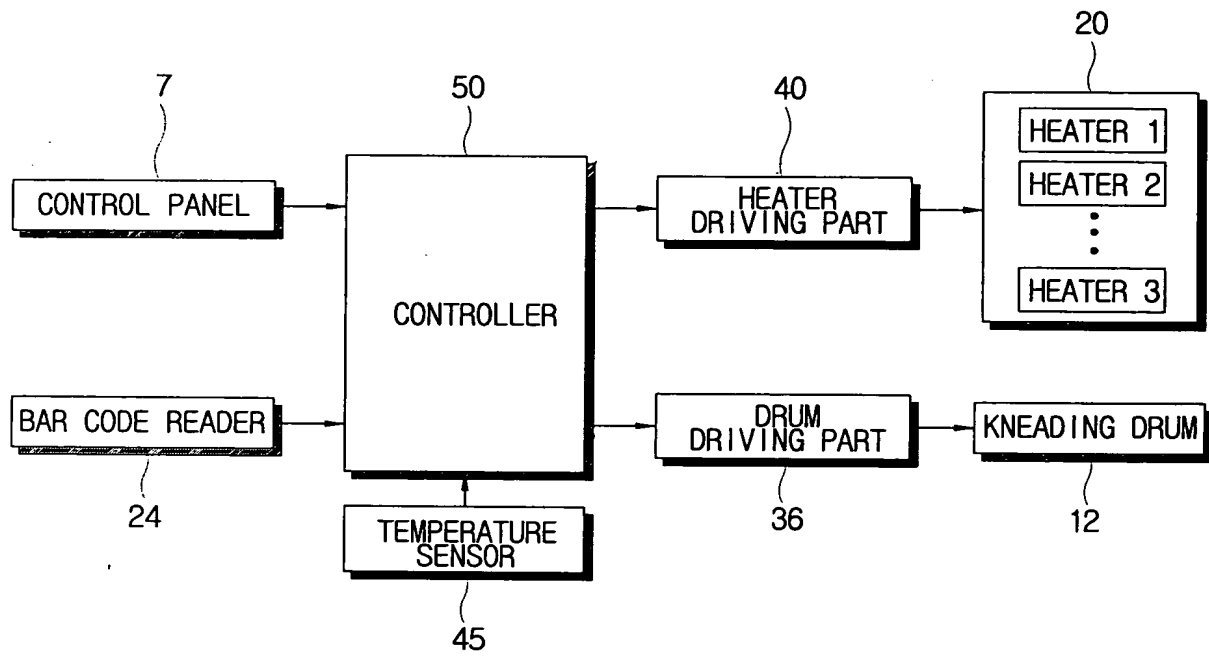


FIG. 4

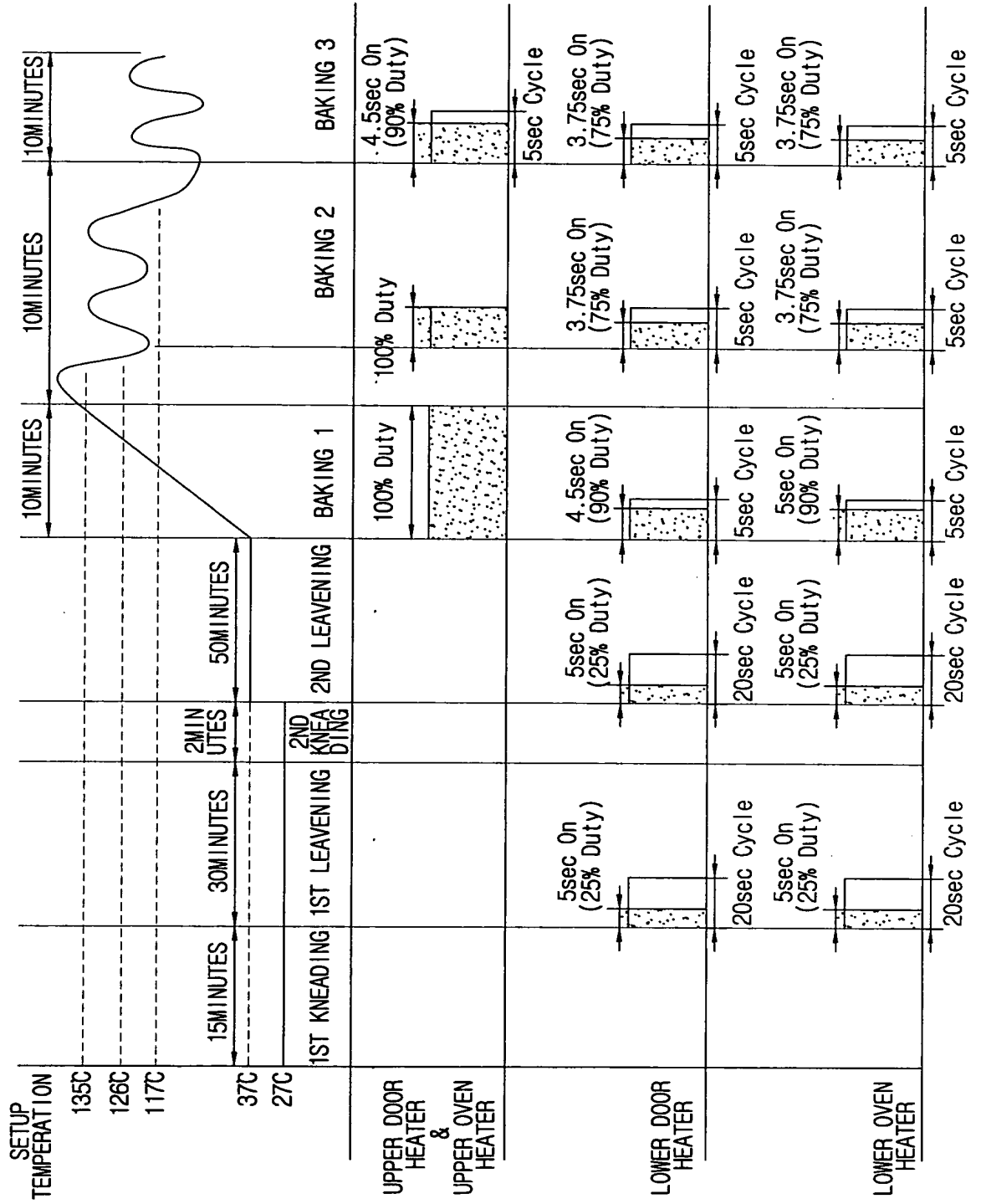


FIG. 5

MODE	TIME	SETUP TEMPERATURE	UPPER DOOR HEATER & UPPER OVEN HEATER (DUTY)	LOWER DOOR HEATER (DUTY)	LOWER OVEN HEATER (DUTY)
1ST KNEADING	15MINUTES	24C			
1ST LEAVENING	30MINUTES	27C		25%	25%
2ND KNEADING	2MINUTES	-			
2ND LEAVENING	50MINUTES	37C		25%	25%
BAKING 1	10MINUTES	135C	100%	90%	90%
BAKING 2	10MINUTES	126C	100%	75%	75%
BAKING 3	10MINUTES	117C	90%	75%	75%

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FIG. 6

